DELO-DOT PN3
Pneumatic Microdispensing Valve
DELO-DOT PN3
Precise, fast and robust

The new microdispensing jet valve from DELO

DELO-DOT PN3 sets new standards regarding service life, application range, and user friendliness. Especially developed for media that are hard to dispense, the valve impresses with increased jet performance. This is made possible by the optimized geometry of the fluid system and different piston types for variable drop sizes. In addition, the microdispensing valve can be set up very easily, since the stroke of the piston is adjustable by means of a simple rotary wheel used to select one of five different locking positions without any additional tool. The respective position is indicated by an LED. The newly developed nozzle heater has no open electric contacts and is screwed onto the valve, which facilitates disassembly for cleaning and maintenance. Combined with the pneumatic actuator, separated from the fluid system, this forms an extremely robust and reliable system with long service life.

“DELO-DOT PN3 breaks new ground with increased jet performance and improved handling. This will enable our customers to further increase efficiency in their production processes.”

Robert Sailer, International Sales Manager at DELO

Like all DELO products, DELO-DOT PN3 is developed and produced in Germany. This ensures highest quality.
## Installation
- Perfectly suited for integration in production systems thanks to its compact design
- Low weight, ideal for high traverse speeds
- Plug & play
- Positionable media supply allows flexible adjustment to different installation spaces
- Easy handling: fast setting of optimal jet parameters

## Operation
- Variable drop sizes depending on stroke and pulse time
- Nozzle heater for controlled heat input, thus allowing a reproducible drop size
- High flexibility through a dispensing task-specific fluid system
- Extremely long actuator service life: typically > 1 billion cycles
- Precise dispensing ensures minimal rejection rates

## Maintenance
- Low maintenance due to highly resistant, fluid-transporting components
- Modular design: fast exchange of single components for an efficient maintenance
- Clear separation of actuator and fluid system
- Completely exchangeable fluid system
- Individual components can be obtained separately (drive with piston, fluid system components, heater)
- All parts in contact with adhesives are entirely accessible for easy cleaning

Accurate and bubble-free adhesive dispensing with DELO-DOT PN3 and DELO FLEXCAP, curing within seconds with DELOLUX 202

DELO-DOT PN3
Benefits at a glance
Flexibility through modular design

- Media-resistant, high-performance elastomer seal
- Processing of diverse media
- Modular design provides for easy cleaning of the fluid system
- Fluid system made of stainless steel
- Robust and resistant to chemical attack; variably positionable media supply
- Removable heating plate
  - Easy-to-clean surface, no open electric contacts
- Metal luer-lock adapter

Technical data

- Actuator service life: typically > 1 billion cycles
- Max. dispensing frequency with permanent dispensing: 140 Hz (drops per second)
- Typical dispensing volumes: 2 – 5,000 nl
- Dispensing precision: > 97 %
- Media viscosity: from aqueous to 500,000 mPa·s
- Heating range of nozzle heater: up to +100 °C
- Activation: 24 V, also possible via PLC
- Actuator pressure: 6 bar
- Media pressure: up to 6 bar
- Media supply positionable in steps of 90 degrees
- 5-stage stroke adjustment with visual indication
- Different piston diameters
- Dispensing task-specific fluid system
- Weight: 349 g
Dimensions

Minimum dimensions: 20.5 mm × 153 mm × 62 mm
Our innovation – Your benefit

Stroke

- Five different locking positions ensure high reproducibility
- Easy and tool-free stroke adjustment
- Clear visual indication on the valve

Fluid system

- Quick adjustment to customer-specific dispensing requirements
- Ideally suited for various types of media and different dispensing volumes

Nozzle heater

- Easy cleaning of the removable heating plate
- No additional heater required
**Systemized jetting**

### Media supply

- **DELO-DOT PN3** with product hose
- **DELO-DOT PN3** with **DELO-XPRESS** pressure tank for **DELO FLEXCAP**
- **DELO-DOT PN3** with small cartridge

### Activation

- **DELO-CONTROL BOX PN**
  - Media pressure: 0 – 6 bar
  - Heater control
  - Dispensing signal: 24 V

- **DELO-PROTOR 2**
  - Up to 10 dispensing sequences for up to 2 valves

- **PLC**
  - Trigger signal

Alternative: dispensing sequence directly from the PLC
The technical data are for informational purposes only. Specific values can be found in the user manual. It is the user's responsibility to test the suitability of the device for the intended purpose by considering all specific requirements. If you need support in using the devices, please feel free to ask your contacts in our Engineering Department.

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