

**DELO**

LED  
SPOT LAMPS  
DELOLUX 50 series



# DELOLUX 50 LED spot lamps

Precise adhesive curing  
in seconds

Short cycle times and fast reproducible processes are decisive criteria in industrial series production.

The UV spot lamps of the DELOLUX 50 series feature the latest LED technology. Ultra-high intensities of up to 18,000 mW/cm<sup>2</sup> ensure fast and reliable adhesive curing in fractions of a second. With their low current consumption and low maintenance requirements, the lamps contribute to cost-efficient production.

Benefit from maximum flexibility for your process: Choose between five lamp heads for irradiated areas of sizes ranging from 1 to 15 mm in diameter.

All models impress with a long lifetime and a compact design that enables space-saving integration into production lines. Up to four lamp heads can be connected to a base unit via plug & play and controlled individually.



Discuss your project and your requirements with our experts:  
[equipment-experts@DELO.de](mailto:equipment-experts@DELO.de)



## Your benefits at a glance:



- Shortest cycle times thanks to highest intensities





















- High process reliability thanks to homogeneity and stable intensities



- Long lamp head lifetime of > 20,000 hours

# Overview

## Lamp heads and intensities

Full-size images	Light exit area	Wavelength   Intensity   Working distance	Cooling
<b>DELOLUX 50 ×1</b> 	Ø 8.6 mm 	365 nm   $\geq 18,000 \text{ mW/cm}^2$   2 mm 400 nm   $\geq 15,000 \text{ mW/cm}^2$   2 mm 460 nm   $\geq 14,000 \text{ mW/cm}^2$   2 mm	
<b>DELOLUX 50 ×4</b> 	Ø 11.5 mm 	365 nm   $\geq 3,500 \text{ mW/cm}^2$   9 mm 400 nm   $\geq 7,000 \text{ mW/cm}^2$   9 mm	
<b>DELOLUX 505</b> 	Ø 10 mm 	365 nm   $\geq 7,950 \text{ mW/cm}^2$   10 mm 400 nm   $\geq 10,500 \text{ mW/cm}^2$   10 mm	
<b>DELOLUX 502</b> 	7 mm × 2 mm 	365 nm   $\geq 1,350 \text{ mW/cm}^2$   6 mm	
<b>DELOLUX 504</b> 	7 mm × 2 mm 	365 nm   $\geq 5,200 \text{ mW/cm}^2$   6 mm 400 nm   $\geq 7,500 \text{ mW/cm}^2$   6 mm	
<b>DELOLUX 503</b> 	10 mm × 3 mm 30° inclined 	365 nm   $\geq 1,000 \text{ mW/cm}^2$   15 mm 400 nm   $\geq 1,600 \text{ mW/cm}^2$   15 mm 460 nm   $\geq 1,300 \text{ mW/cm}^2$   15 mm 460 nm LP   $\geq 500 \text{ mW/cm}^2$   15 mm	

# DELOLUX pilot S4

## Two base units for efficient control

For reliable control and power supply of DELOLUX 50 spot lamps, you can choose between two powerful models:

DELOLUX pilot S4i is designed for integration into PLC-operated process systems and impresses with its cost efficiency and very low volume. The DELOLUX pilot S4T model can also be operated by PLC while still allowing manual control via touch screen. In addition, it has its own integrated power supply and can therefore operate autonomously in laboratory or test environments.

Thanks to a space-saving design, the devices are ideal for integration into

systems with limited installation space. Regardless of the model, up to four lamp heads can be parameterized and operated independently of each other via a control unit. To ensure high process reliability, the base unit automatically keeps the lamp intensity at a constant value.

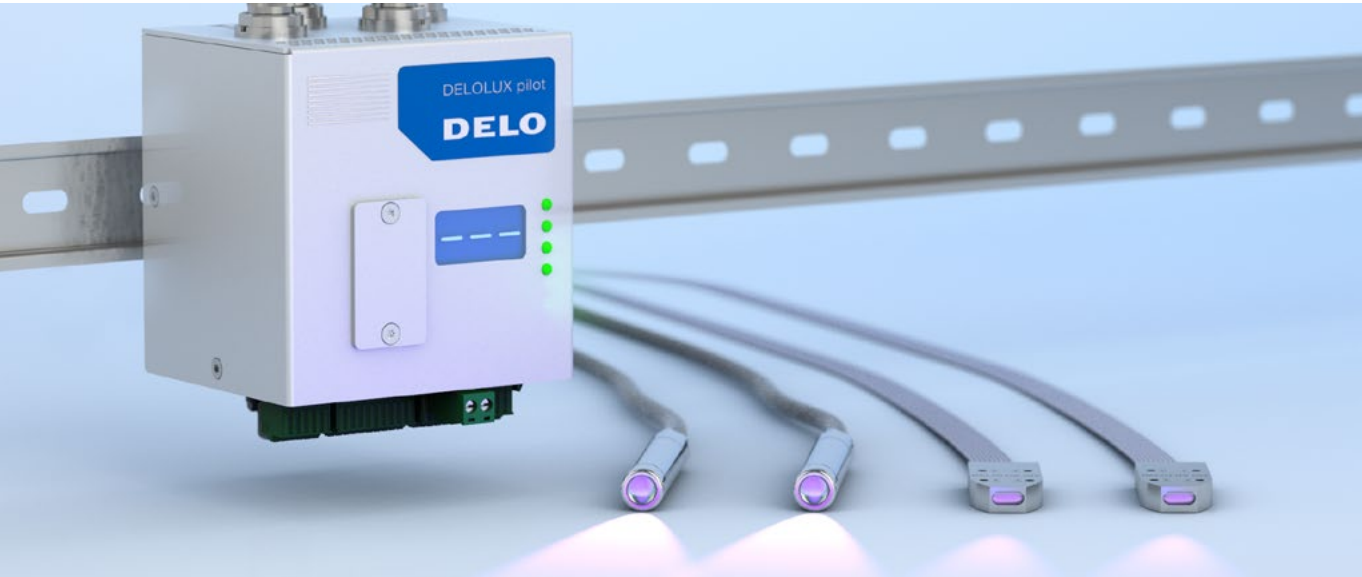


DELOLUX pilot S4i



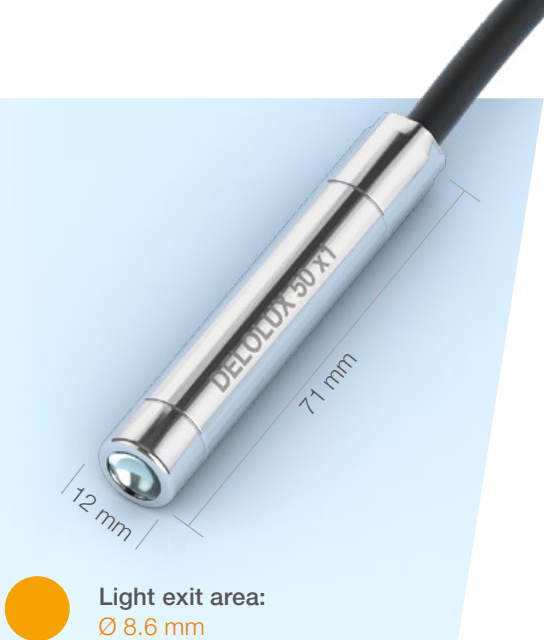
DELOLUX pilot S4T

Position for operation	Switch cabinet	Table device Optional installation in 19" rack
Dimensions (W x H x D)	94 mm x 104 mm x 86 mm	235 mm x 202 mm x 152 mm
User interface	Three-digit 7-segment display	7" touch screen
Number of controllable lamp heads	Up to 4	Up to 4
Status and error display	Error code	Error display
Operating mode	PLC	Manual, semi-automatic (PLC), fully automatic (PLC)
Article number	9520310	9520311



Example lamp setup with DELOLUX pilot S4i and 2 lamp heads each of types DELOLUX 50 x1 and DELOLUX 504.

# DELOLUX 50 ×1



Light exit area:  
Ø 8.6 mm

### Wavelength | Typical intensity | Working distance

365 nm |  $\geq 18,000 \text{ mW/cm}^2$  | 2 mm  
400 nm |  $\geq 15,000 \text{ mW/cm}^2$  | 2 mm  
460 nm |  $\geq 14,000 \text{ mW/cm}^2$  | 2 mm



Cooling mechanism  
Passive cooling via heat sink in the lamp head.

DELOLUX 50 ×1	365 nm	400 nm	460 nm
Article number	9520250	9520256	9520252

### Interchangeable lenses

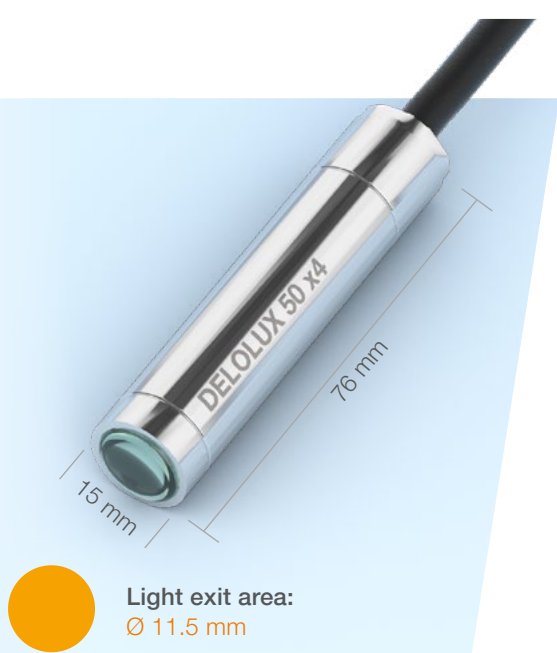
Distance, irradiated area, and intensity can be individually adjusted depending on the lens. For more information and selection options, see user manual.

Lens	L1	L2	L3	L6	90° deflection
Article number	9520094	9520095	9520096	9520097	0009053



Curing pin sealing with DELOLUX 50 ×1

# DELOLUX 50 ×4



**Wavelength | Typical intensity | Working distance**

365 nm |  $\geq 3,500 \text{ mW/cm}^2$  | 9 mm  
400 nm |  $\geq 7,000 \text{ mW/cm}^2$  | 9 mm



**Cooling mechanism**

Passive cooling via heat sink in the lamp head.

DELOLUX 50 ×4	365 nm	400 nm
Article number	9520258	9520259

**Interchangeable lenses**

Distance, irradiated area, and intensity can be individually adjusted depending on the lens. For more information and selection options, see user manual.

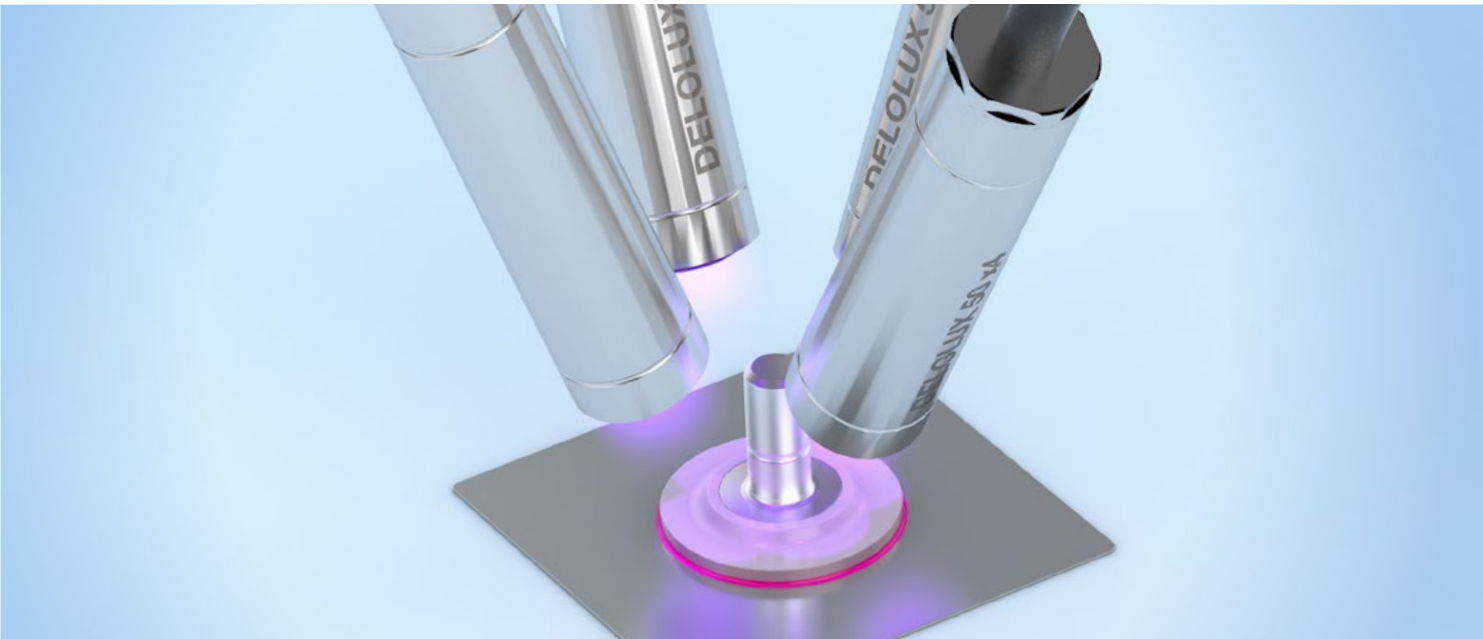


L5



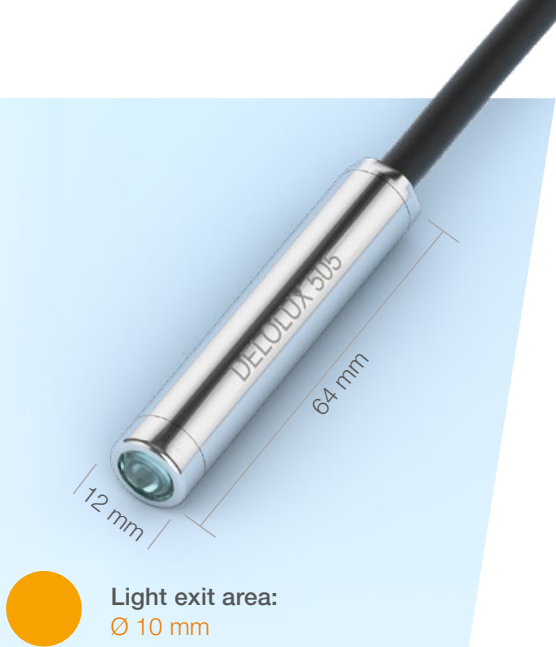
L10

Lens	L5	L10
Article number	9520086	9520087




The transparent “ONSERT” connecting elements are joined with adhesive and cured with DELOLUX 50 ×4.

# DELOLUX 505








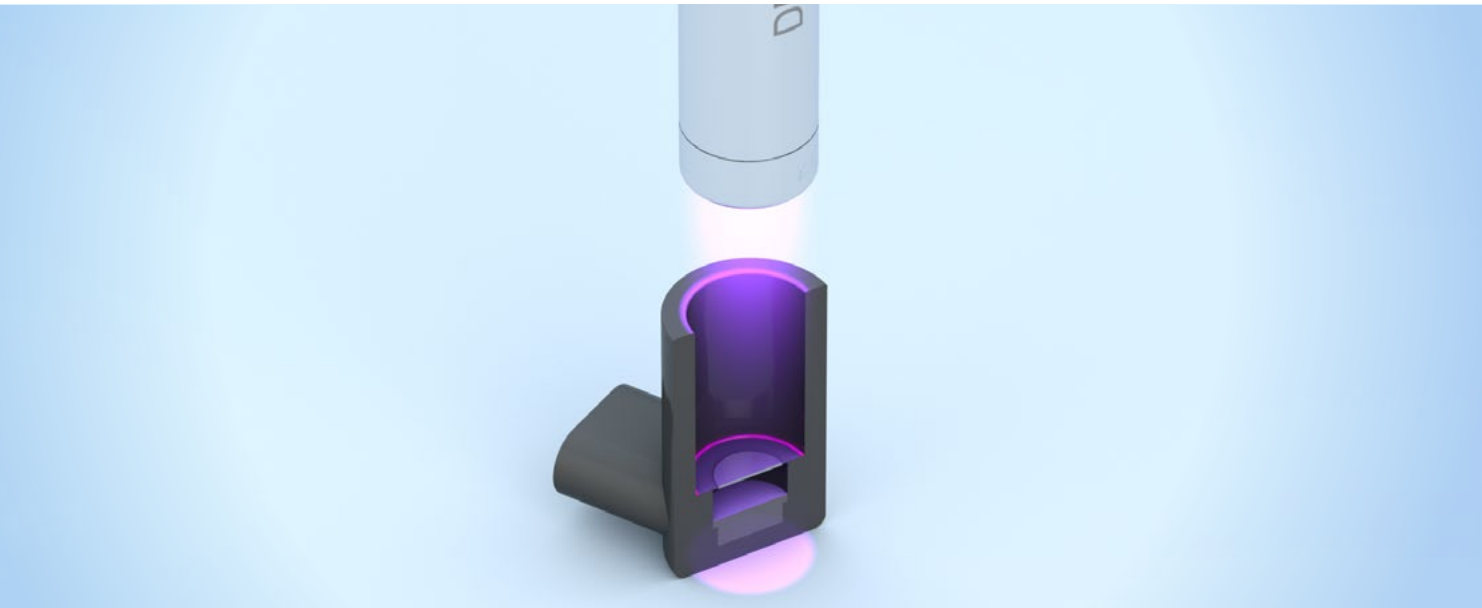
**Wavelength | Typical intensity | Working distance**  
365 nm |  $\geq 7,950 \text{ mW/cm}^2$  | 10 mm  
400 nm |  $\geq 10,500 \text{ mW/cm}^2$  | 10 mm

 **Cooling mechanism**  
Passive cooling via heat sink in the lamp head.

DELOLUX 505	365 nm	400 nm
Article number	9520402	9520403

**Interchangeable lenses**  
Distance, irradiated area, and intensity can be individually adjusted depending on the lens. For more information and selection options, see user manual.

					
Lens	S3	S4	S6	S8	S10
Article number	9520404	9520405	9520406	9520407	9520408



*When fixing the fillet of piezo drives for distance sensors, the optical system of DELOLUX 505 enables larger working distances while providing for high intensities and homogeneities.*

## DELOLUX 502



## DELOLUX 504



### Wavelength | Typical intensity | Working distance

365 nm |  $\geq 1,350 \text{ mW/cm}^2$  | 6 mm



#### Cooling mechanism

Passive cooling via heat sink in the lamp head.

### Wavelength | Typical intensity | Working distance

365 nm |  $\geq 5,200 \text{ mW/cm}^2$  | 6 mm

400 nm |  $\geq 7,500 \text{ mW/cm}^2$  | 6 mm



#### Cooling mechanism

Passive cooling via heat sink in the lamp head.

### DELOLUX 502

### 365 nm

#### Article number

9520249

### DELOLUX 504

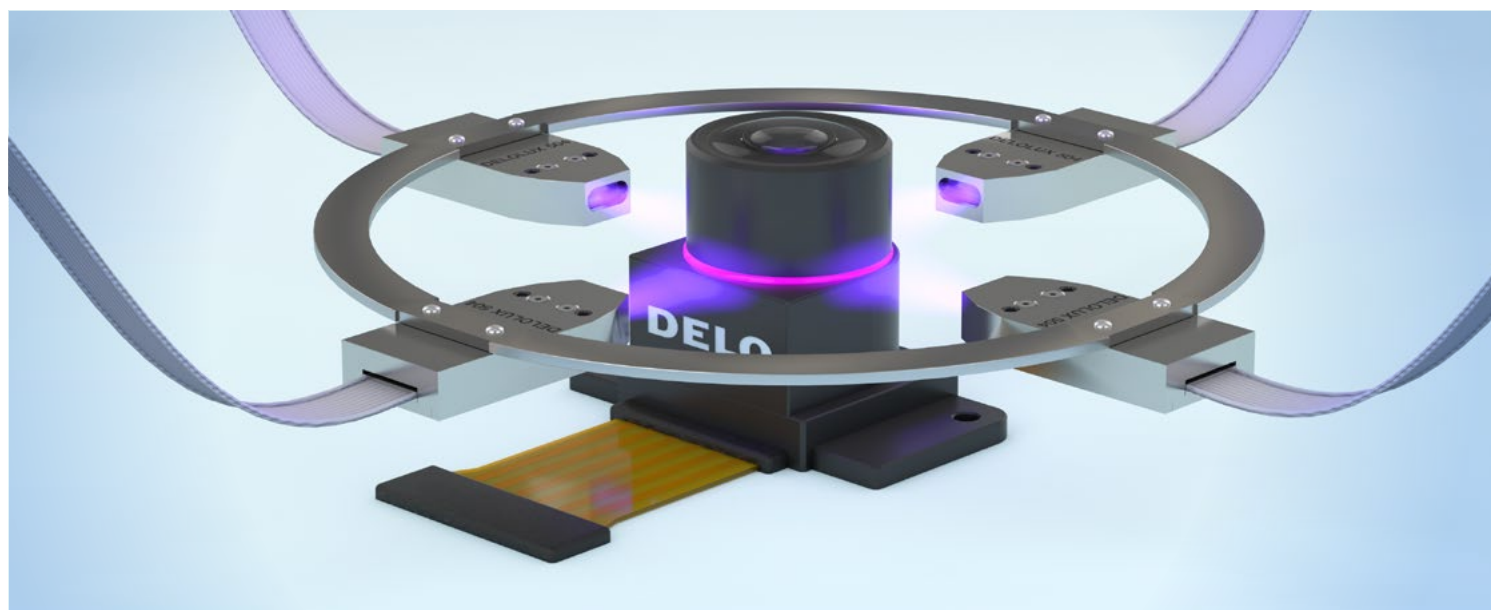
### 365 nm

#### Article number

9520400

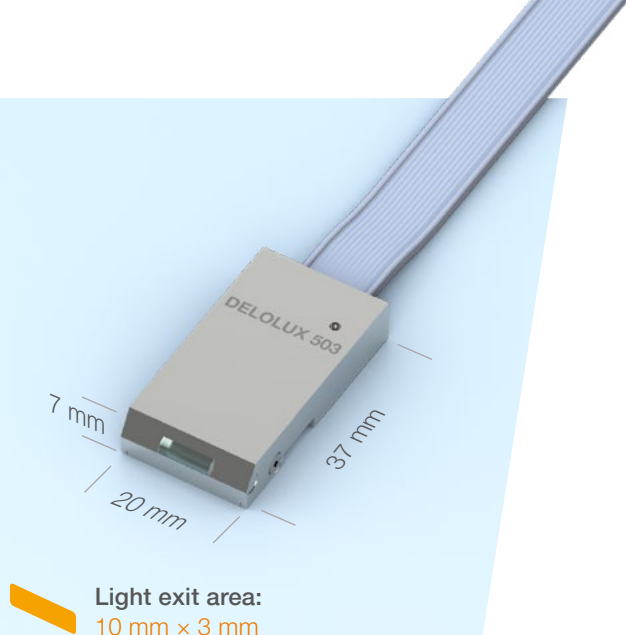
### 400 nm

9520409

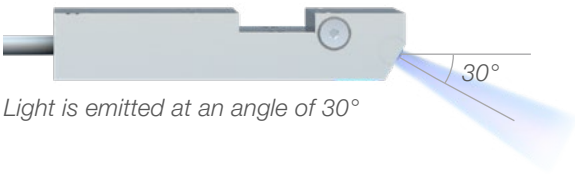


Adhesive curing in a camera module. Depending on the working distance, installation space and intensity requirements, users can choose between DELOLUX 502 and DELOLUX 504.

# DELOLUX 503

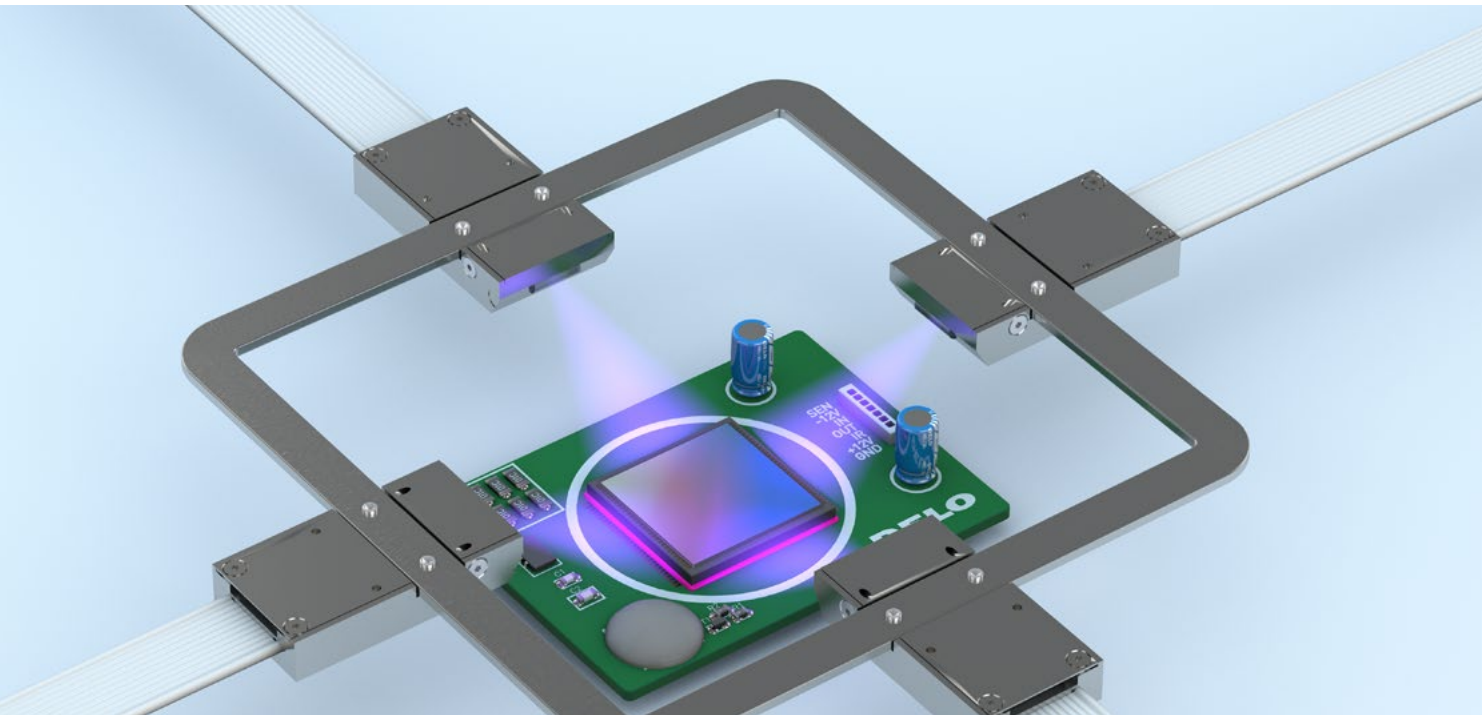


Wavelength	Typical intensity	Working distance
365 nm	$\geq 1,000 \text{ mW/cm}^2$	15 mm
400 nm	$\geq 1,600 \text{ mW/cm}^2$	15 mm
460 nm	$\geq 1,300 \text{ mW/cm}^2$	15 mm
460 nm LP	$\geq 500 \text{ mW/cm}^2$	15 mm



**Cooling mechanism**  
Passive cooling via heat sink in the lamp head.

DELOLUX 503	365 nm	400 nm	460 nm	460 nm LP for DELO-ACTIVIS
Article number	9520246	9520284	9520411	9520410



Light exit at a 30° angle simplifies the curing of bonding areas that are difficult to reach.

# DELOLUXcontrol

The DELOLUXcontrol measuring device can be used to detect changes in light intensity that may result from aging, contamination, or changed distances between the lamp heads. It can be equipped and operated with various detector heads. The EEPROM technology used eliminates the need for additional, regular calibration of the display units with the detector heads. This allows detector heads and display units to be replaced or expanded quickly and easily.



	Display unit		Detector head	
Article	DELOLUXcontrol without detector head	DELOLUXcontrol RS232 without detector head	DELOLUXcontrol 9 mm LED detector head	DELOLUXcontrol 1 mm LED detector head
Features	Output of intensity, dose, max. value (peak intensity)	Integration into PLC environment via RS232 connector	Diameter of detection area 9 mm	Diameter of detection area 1 mm
Article number	9520340	9520345	9520341	9520342

## Plug and Play



DELOLUX lamps and their matching base units can be integrated into production lines via plug & play. Immediately after connection, the base unit automatically outputs all important information about the plugged light source, without the need for manual configuration in advance. The devices are ready for use within a few minutes.



## Highest quality

All DELO devices are “made in Windach”. To ensure highest product quality, we unite development, production, technical testing, and support (e. g. also process simulations) at our headquarters. However, wherever you are, our sales engineers are there to support you – worldwide from our subsidiaries, representative offices, and distributors.

# DELO

## DELO Industrial Adhesives

China | Germany HQ | France | Italy | Japan | Korea  
Malaysia | Singapore | Thailand | Czech Republic | USA

The technical data is for informational purposes only. Specific values can be found in the user manual. It is the user's responsibility to test the suitability of the device for the intended purpose by considering all specific requirements. If you need support in using the devices, please feel free to ask your contacts in our Engineering Department.

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