

DELO[®]-GUM 3699

acetic-acid-crosslinking silicone rubber | 1C | room-temperature-curing

free of solvents | flow-resistant, high temperature resistance

Special features of product

- compliant with RoHS Directive 2015/863/EU
- RTV-1 silicone

Function

- sealant

Typical area of use

- 50 - 300 °C

Curing

Skin formation time

at +23 °C / 50 % r.h. 5 min

Cured layer per 24 h

at +23 °C / 50 % relative air humidity 2 mm

Processing

Storage life in unopened original container

*up to 310 ml
at +15 °C to +30 °C* 12 month(s)

Technical properties

Decomposition product acetic acid

Filler information minerals

Filler particle size d95 50 µm

Parameters

Density *liquid* 1.2 g/cm³

Viscosity *Component A | by the criteria of DIN 53019 | liquid | Rheometer | shear rate: 10 1/s | gap: 500 µm* 326000 mPa·s

Thixotropy index <i>Component A by the criteria of DIN 53019 liquid Rheometer gap: 500 µm</i>	4.0	
Tensile strength <i>by the criteria of DIN EN ISO 527 at approx. +23 °C 168 h</i>	3	MPa
Elongation at tear <i>by the criteria of DIN EN ISO 527 at approx. +23 °C 168 h</i>	300	%
Shore hardness A <i>by the criteria of DIN EN ISO 868 Type of storage: Temp. Storage temperature: at approx. +23 °C Duration: 7 d</i>	35	
Shrinkage <i>DELO Standard 13 Type of storage: Temp. Storage temperature: at approx. +23 °C Duration: 7 d</i>	3	vol. %
Water absorption <i>by the criteria of DIN EN ISO 62 layer thickness: 4 mm at approx. +23 °C Rel. air humidity: 50 % 168 h Type of storage: Media Medium: Distilled water Duration: 24 h</i>	0.20	wt. %

Converting table

°F = (°C x 1.8) + 32	1 MPa = 145.04 psi
1 inch = 25.4 mm	1 GPa = 145.04 ksi
1 mil = 25.4 µm	1 cP = 1 mPa·s
1 oz = 28.3495 g	1 N = 0.225 lb

General curing and processing information

The curing time stated in the technical data was determined in the laboratory. It can vary depending on the adhesive quantity and component geometry and is therefore a reference value. Unless otherwise specified, the values were measured after 168 h at approx. 23 °C / 50 % r. h., and the values of heat-cured samples were measured after 24 h at approx. 23 °C / 50 % r. h.

General

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this. It is the customer's responsibility to test the suitability of a product for the intended purpose by considering all specific requirements and by applying standards the customer deems suitable (e. g. DIN 2304-1). Type, physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. All data provided are typical average values or uniquely determined parameters measured under laboratory conditions. The data and information provided are therefore no guarantee for specific product properties or the suitability of the product for a specific purpose.

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All products provided by DELO are subject to DELO's General Terms of Business. Verbal ancillary agreements are deemed not to exist.

Instructions for use

You can find further details in the instructions for use.

The instructions for use are available on www.DELO-adhesives.com.

We will be pleased to send them to you on demand.

Occupational health and safety

See material safety data sheet.

Specification

Nothing contained in this Technical Datasheet shall be interpreted as any express warranty or guarantee. This Technical Datasheet is for reference only and does not constitute a product specification. Please ask our responsible Sales Engineer for the applicable product specification which includes defined ranges. DELO is neither liable for any values and content of this Technical Datasheet nor for oral or written recommendations regarding the use, unless otherwise agreed in writing. This limitation of liability is not applicable for damages resulting from intent, gross negligence or culpable breach of cardinal obligations, nor shall it apply in case of death or personal injury or in case of liability under any applicable compulsory law.

CONTACT

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ADHESIVES

DISPENSING

CURING

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