

DELO[®]-PUR AD948

polyurethane | 2C | room-temperature-curing

very good media resistance, flow-resistant, suitable for side-by-side cartridges, filled

Special features of product

- compliant with RoHS Directive 2015/863/EU
- qualified and released by Airbus according to AIMS 10-04-001
- compliant with limits of VOC content in adhesive acc. to GB33372-2020
- Component B is humidity-sensitive

Typical area of use

- -55 - 125 °C
- bondings in aircraft interiors
- glass/metal bondings
- mixed bondings with plastics

Curing

Curing time

until initial strength at rt approx. +23 °C tensile shear strength 1 - 2 MPa	2.5	h
until functional strength at rt approx. +23 °C tensile shear strength > 10 MPa	6	h
until final strength at rt approx. +23 °C	7	d

Processing

Mixing ratio A : B - volume 1 : 1

Mixing ratio A : B - weight 1 : 1

Processing time after mixing

in 50 g batch
at rt approx. +23 °C
DELO Standard 52 15 min

Storage life in unopened original container

up to <= 1 l
at +15 °C to +30 °C 9 month(s)

from > 1 l
at +15 °C to +30 °C 6 month(s)

Technical properties

Color in cured condition in 1 mm layer thickness	beige
Filler particle type	minerals

Parameters

Density <i>Component A DELO Standard 13 liquid</i>	1.50	g/cm ³
Density <i>Component B DELO Standard 13 liquid</i>	1.48	g/cm ³
Viscosity <i>by the criteria of DIN 53019 liquid Rheometer Shear rate: 2 1/s Gap: 500 µm</i>	55.000	mPa·s
Viscosity <i>Component A by the criteria of DIN 53019 liquid Rheometer Shear rate: 2 1/s Gap: 500 µm</i>	40000	mPa·s
Viscosity <i>Component B by the criteria of DIN 53019 liquid Rheometer Shear rate: 2 1/s Gap: 500 µm</i>	30000	mPa·s
Tensile shear strength <i>by the criteria of DIN EN 1465 AI AI Pretreatment: sand-blasted at approx. +23 °C 168 h</i>	21	MPa
Tensile shear strength <i>by the criteria of DIN EN 1465 AI AI Pretreatment: sand-blasted at approx. +23 °C 168 h Measuring temperature: 80 °C</i>	5	MPa
Tensile shear strength <i>by the criteria of DIN EN 1465 AI AI Pretreatment: sand-blasted at approx. +23 °C 168 h Measuring temperature: 100 °C</i>	4	MPa
Compression shear strength <i>DELO Standard 5 ABS ABS at approx. +23 °C 168 h</i>	15	MPa
Compression shear strength <i>DELO Standard 5 PA6 PA6 Pretreatment: Annealing at approx. +23 °C 168 h</i>	19	MPa
Compression shear strength <i>DELO Standard 5 PBT PBT at approx. +23 °C 168 h</i>	9	MPa
Compression shear strength <i>DELO Standard 5 PC PC at approx. +23 °C 168 h</i>	22	MPa
Compression shear strength <i>DELO Standard 5 PC-ABS PC-ABS at approx. +23 °C 168 h</i>	15	MPa

Compression shear strength <i>DELO Standard 5 PPSU PPSU at approx. +23 °C 168 h</i>	10	MPa
Compression shear strength <i>DELO Standard 5 PPSU PPSU at approx. +23 °C 168 h Type of storage: Constant climate Storage temperature: 85 °C Humidity: 85 % Duration: 3 Week(s)</i>	15	MPa
Peel resistance <i>DELO Standard 38 Steel Steel Pretreatment: sand-blasted</i>	6	N/mm
Tensile strength <i>by the criteria of DIN EN ISO 527 at approx. +23 °C 168 h</i>	23	MPa
Elongation at tear <i>by the criteria of DIN EN ISO 527 at approx. +23 °C 168 h</i>	17	%
Young's modulus <i>by the criteria of DIN EN ISO 527 at approx. +23 °C 168 h</i>	1000	MPa
Shore hardness D <i>by the criteria of DIN EN ISO 868 at approx. +23 °C 168 h</i>	65	
Glass transition temperature <i>DELO Standard 24 Rheometer at approx. +23 °C 168 h</i>	48	°C
Shrinkage <i>DELO Standard 13 at approx. +23 °C 168 h</i>	3	vol. %
Water absorption <i>by the criteria of DIN EN ISO 62 Layer thickness: 4 mm at approx. +23 °C 168 h Type of storage: Media Medium: Distilled water Storage temperature: at approx. +23 °C Duration: 24 h</i>	0.3	wt. %

Converting table

°F = (°C x 1.8) + 32	1 MPa = 145.04 psi
1 inch = 25.4 mm	1 GPa = 145.04 ksi
1 mil = 25.4 µm	1 cP = 1 mPa·s
1 oz = 28.3495 g	1 N = 0.225 lb

General curing and processing information

The curing time stated in the technical data was determined in the laboratory. It can vary depending on the adhesive quantity and component geometry and is therefore a reference value. Unless otherwise specified, the values were measured after 168 h at approx. 23 °C / 50 % r. h., and the values of heat-cured samples were measured after 24 h at approx. 23 °C / 50 % r. h.

General

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this. It is the customer's responsibility to test the suitability of a product for the intended purpose by considering all specific requirements and by applying standards the customer deems suitable (e. g. DIN 2304-1). Type, physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. All data provided are typical average values or uniquely determined parameters measured under laboratory conditions. The data and information provided are therefore no guarantee for specific product properties or the suitability of the product for a specific purpose.

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All products provided by DELO are subject to DELO's General Terms of Business. Verbal ancillary agreements are deemed not to exist.

Instructions for use

You can find further details in the instructions for use.

The instructions for use are available on www.DELO-adhesives.com.

We will be pleased to send them to you on demand.

Occupational health and safety

See material safety data sheet.

Specification

Nothing contained in this Technical Datasheet shall be interpreted as any express warranty or guarantee. This Technical Datasheet is for reference only and does not constitute a product specification. Please ask our responsible Sales Engineer for the applicable product specification which includes defined ranges. DELO is neither liable for any values and content of this Technical Datasheet nor for oral or written recommendations regarding the use, unless otherwise agreed in writing. This limitation of liability is not applicable for damages resulting from intent, gross negligence or culpable breach of cardinal obligations, nor shall it apply in case of death or personal injury or in case of liability under any applicable compulsory law.

CONTACT

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