

### **DELO-SACO® PLUS**

#### **Base**

Blasting material with organo-functional adhesive agent

#### **Use**

- for the pretreatment of bonding surfaces
- improves the long-term stability of bondings
- suitable in connection with epoxy resins and polyurethane adhesives

#### **Processing**

- surfaces to be prepared should be dry, free of dust, grease and other contaminants
- remove rust and scale by sand-blasting
- remove remaining SACO-Plus particles by oil- and water-free compressed air or tapping
- the bonding must be proceeded within 8 h after application of the bonding agent, here a clean and dust-free atmosphere is important
- container must be stored closed

#### **Technical data**

|   |           |
|---|-----------|
| Color   | brown     |
| Surface after pretreatment  | matt      |
| Boiling range [°C]  | > 999     |
| Density [g/cm <sup>3</sup> ]<br>at room temperature (approx. 23 °C)             | 3.89      |
| Storage life<br>at room temperature (max. 25 °C) in unopened original container | 12 months |

## **Instructions and advice**

### **General**

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this. It is the customer's responsibility to test the suitability of the product for the intended purpose by considering all specific requirements. Type and physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. The data and information provided are therefore no guarantee for specific product properties or the suitability of the product for the intended purpose.

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### **Occupational health and safety**

see material safety data sheet

### **Specification**

The properties in italics are part of the specification. Ranges with clear limits are defined for them and others, where applicable. In the course of the QA test, each batch is tested for these properties and the maintenance of the limits is ensured. The measuring methods used can deviate from those specified in the data sheet. Details can be found in the QA test report.